



Parts List								
Ref	Class	Part	Description	Qty	Comment	Footnote		
1		89011A 8	MANIFOLD ASSEMBLY-Exhaust	2				
2	22	33198A 1	PLUG-Pipe (3/4-14)	AR		8		
3	27	46820	GASKET	2		2		
4	10	37612	SCREW (3/8-16 X 1-1/4 in.)	16				
5	27	860233	GASKET	2		2		
6		816900A 5	ELBOW ASSEMBLY-Exhaust	1	(PORT)			
6		816900A 9	ELBOW ASSEMBLY-Exhaust	1	(STARBOARD)			
7	10	12244	SCREW (3/8-16 x 1 in.)	6				
7	10	98534	SCREW (3/8-16 x 2-5/16 in.)	2				
8	22	806926A 1	ELBOW-Drain	2				
9	22	806608A 1	PLUG-Drain	2				
10	25	806609	QUAD RING	2		2		
11	19	805727	CAP-Rubber	2				
12	54	815504220	CLAMP	2				
13		93320A 7	ELBOW RISER KIT	1	(3 IN.)			
13		93322A 5	ELBOW RISER KIT	1	(6 IN.)			
14	22	33198A 1	PLUG-Pipe (3/4-14)	2/4				
15	22	32802 1	PLUG-Pipe (1/8-27)	2/4				
16	27	818832	GASKET	2				
17	16	97520	STUD (3/8 x 5 in.)	6	USE WITH 3 IN. RISER			
17	16	34713	STUD (3/8 x 6-1/2 in.)	2	USE WITH 3 IN. RISER			
17	16	821738	STUD (3/8 X 8 in.)	6	USE WITH 6 IN. RISER			
17	16	11375	STUD (3/8 x 9-3/8 in.)	2	USE WITH 6 IN. RISER			
18	12	46132	WASHER	10				
19	11	46335	NUT (3/8-24)	8				
-	27	850465A96	GASKET SET-Overhaul	1	(454 MAGNUM)			